

Printed with PLA (could use harder ABS, etc. if desired)

Printing specs:

- Print vertical for strength
- With .4mm Nozzle
  - Layer Height: 2mm
  - Walls: 3-4
  - Infil: 12-15%
  - Temp: your optimal per PLA filament specs
  - Small Brim

Print time: 5 items at 15 hrs (dependent on your 3D print skillsets!)

Use zip ties to fasten; 2 to fasten around (cylinder) part; 2 for handle part