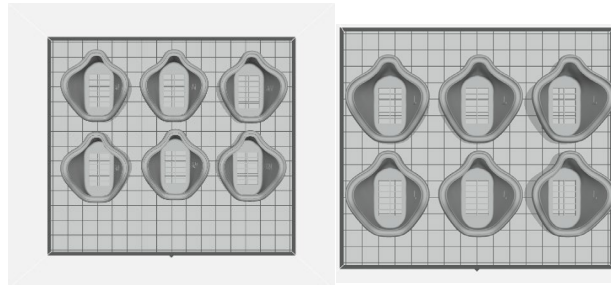


Stratasys 400 / 450MC



Small / Med

Large

Build platform Stratasys 450/400MC

Model Material: ABS-M30i

Support Material:SR30

Model Tip: 0.0100 T16

Support Tip: T12SR30

Small / Med Masks

Infill: Solid using T16 Model Tip and SR30 Support Material

- 0.010 Slice Layer
- Model Material = 2.509 ea
- Support Material = 3.309 ea

Qty of parts per build:

- 6, tray could be optimized for more

Large Mask

Infill: Solid using T16 Model Tip and SR30 Support Material

- 0.010 Slice Layer
- Model Material = 2.598 ea
- Support Material = 3.264 ea

Qty of parts per build:

- 6, tray could be optimized for more

Changeable filter frames

Build platform Stratasys 450/400MC

Model Material: ABS-M30i

Support Material:SR30

Model Tip: 0.0100 T16

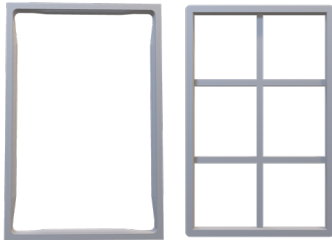
Support Tip: T12SR30

Infill: Solid using T16 Model Tip and SR30 Support Material

- 0.010 Slice Layer

- Model Material = 0.374 ea

- Support Material = 0.13 ea



Post Processing

- Remove parts from build platform
- Hand remove as much support material as possible
- Soak in dissolvent tank until final supports are dissolved
- Allow masks to air dry before assembly